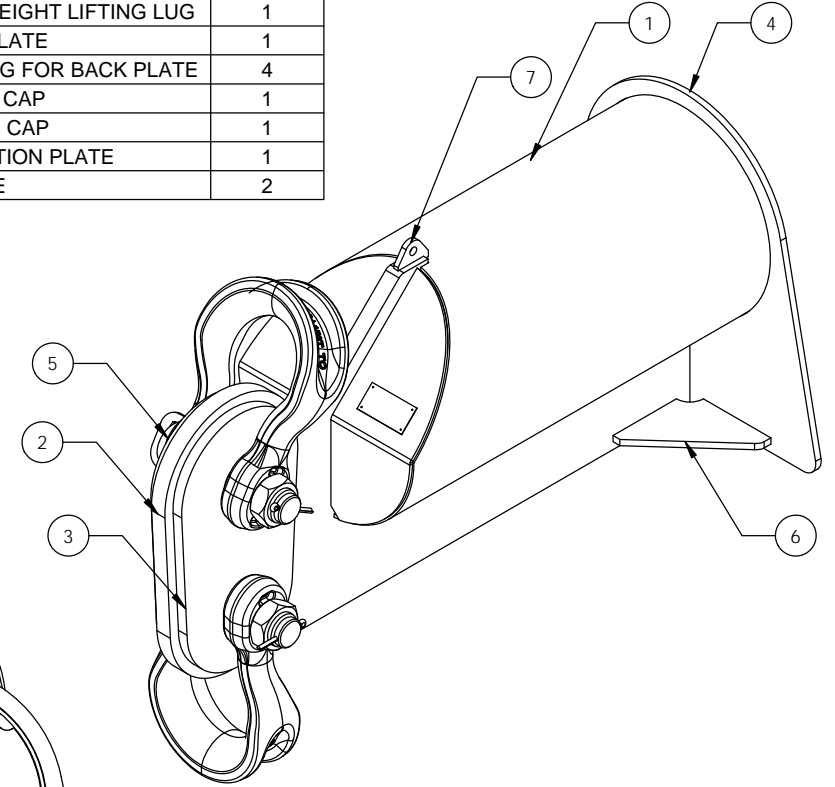
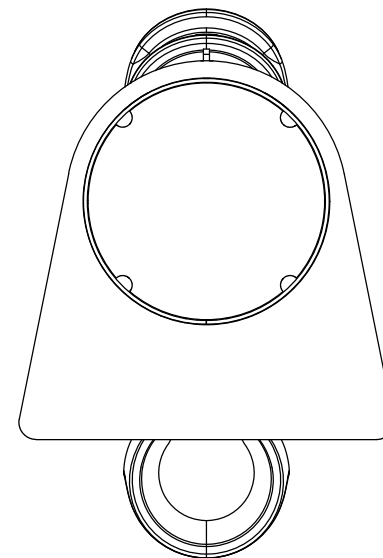
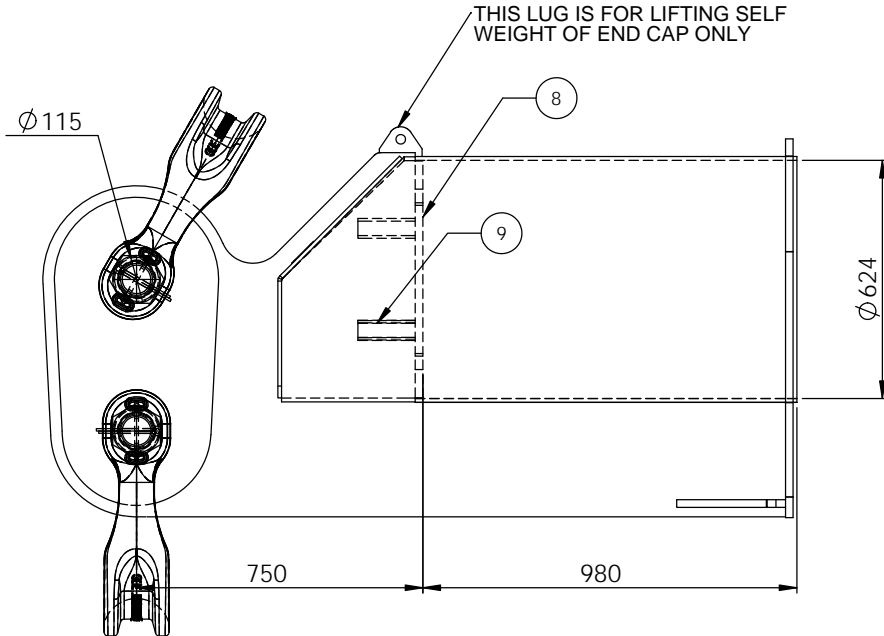
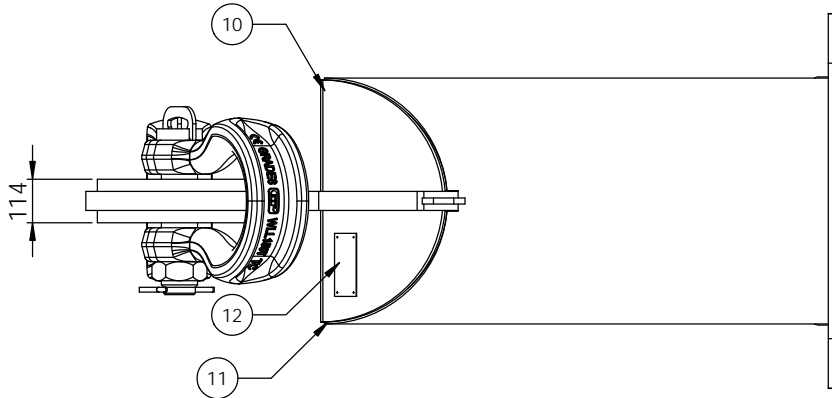


**NOTE:**

1. ALL WELDING TO COMPLY WITH AS1554.1 CAT SP
2. ALL WELDS 10mm CONTINUOUS FILLET WELDS U.O.N
3. ALL STEEL PLATE TO COMPLY WITH AS3678
- 4. TARE WEIGHT 894KG EACH EXCLUDING SHACKLES**
5. FINISH HOT DIP GALVANISED
6. PROOF LOAD AND MARKINGS TO COMPLY WITH AS4991
7. 150T GRD "S" SAFETY BOW OR SLING SAVER SHACKLES TOP & BOTTOM
8. PIPE  $\varnothing 609.6 \times 12.7$  AS1163 GRD. C350 PIPE
9. BOLTS TO JOIN PIPES ARE M27 x 110 GRD 8.8 WITH 950Nm TORQUE ALL BOLTS

ITEM NO.	PART NUMBER	QTY.
1	10996-BODY	1
2	10996-LUG PLATE	1
3	10996-CHEEK PLATE	1
4	10996-FRONT PLATE	1
5	CHEEK PLATE	1
6	10996-GUSSETT	2
7	10996-SELF WEIGHT LIFTING LUG	1
8	10996-BACK PLATE	1
9	10996-BRACING FOR BACK PLATE	4
10	10996-LH END CAP	1
11	10996-RH END CAP	1
12	10996-OPERATION PLATE	1
13	150T SHACKLE	2



SLING ANGLE	SPREADER BEAM CENTRES	WLL
60°	29-30 METERS	65T
60°	27-28 METERS	90T
60°	24-26 METERS	140T
60°	23-24 METERS	180T
60°	15-22 METERS	250T

**D.O.T.  
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DRAWN	RM	TITLE	SPREADER BEAM END CAP TO SUIT 600 N.B. PIPE		
CHECKED		SIZE	250T WLL PER PAIR	SCALE	1:14
APPROVED		PROJECT	BEAMS	DWG	10996 - 1
				DATE	10-May-11
				REV	0