

**APPROVE FOR MANUFACTURE**

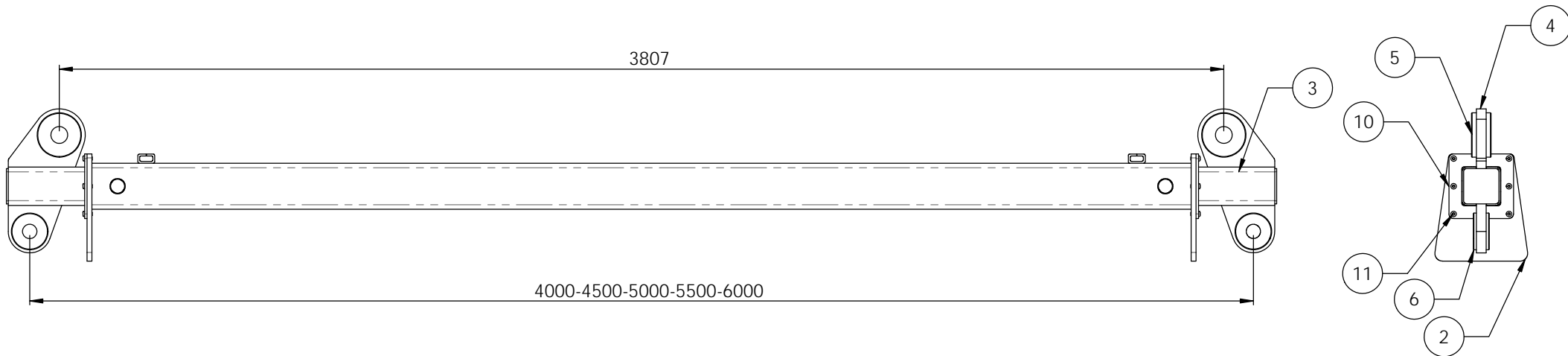
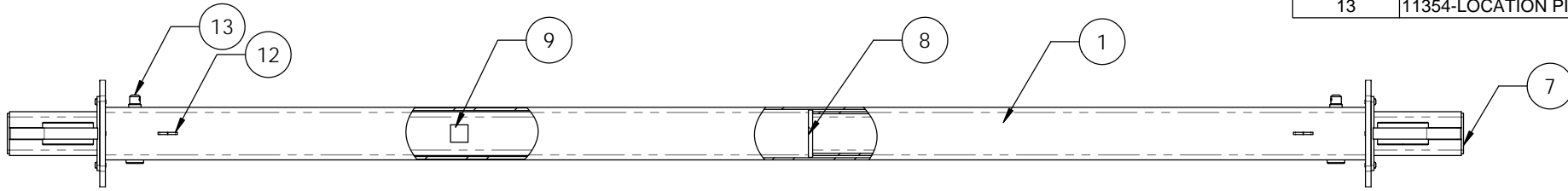
PRINT NAME:

SIGNATURE:

DATE:

- NOTE:
1. ALL WELDING TO COMPLY WITH AS1554.1 CAT SP
  2. ALL WELDS 8mm CONTINUOUS FILLET WELDS
  3. ALL STEEL SECTION TO COMPLY WITH AS1163 GRD350
  4. ALL STEEL PLATE TO COMPLY WITH AS3678
  5. LIFTING SLING APEX ANGLE 60 DEGREES
  6. 25T WLL GRD "S" SAFETY BOW SHACKLES TOP
  7. 17T GRD "S" SAFETY BOW SHACKLES BOTTOM
  7. FINISH POWDER COAT GOLDEN YELLOW
  8. TARE WEIGHT 247 KGS
  9. LOCATION PIN & LYNCH PIN TO BE CHAINED TO BEAM
  10. PROOF LOAD & MARKINGS TO COMPLY WITH AS4991-2004

ITEM NO.	PART NUMBER	QTY.
1	11354-OUTER BEAM	1
2	11354-GROUND STAND	2
3	11354-INNER BEAM	2
4	11354-END LUG	2
5	11354-CHEEK PLATE TOP	4
6	11354-BOTTOM CHEEK PLATE	4
7	11354-END CAP	2
8	11354-INNER GUIDE PLATE	2
9	11354-STOP PLATE	2
10	11354-OUTER GUIDE PLATE	2
11	11354-M10 BUTTON HEAD SCREW	18
12	11354-6mm SPLIT LINK	2
13	11354-LOCATION PIN	2



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DRAWN	RM	TITLE 4000-6000 EXTENDABLE SPREADER BEAM		
CHECKED		SIZE 30T WLL ALL POS.	SCALE 1:13	DATE 10-Apr-11
APPROVED		PROJECT BEAMS	DWG 11354 - 1	REV 0