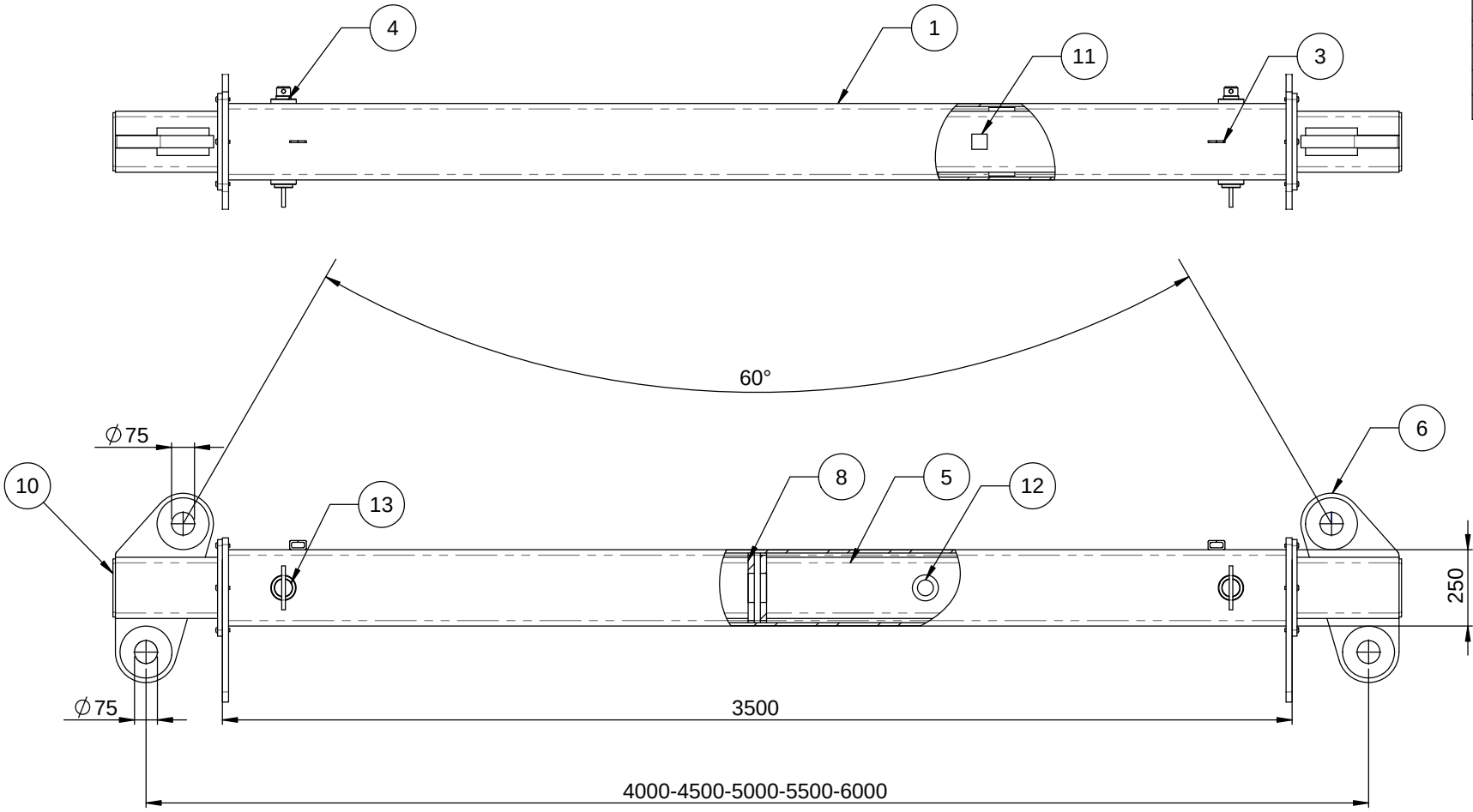
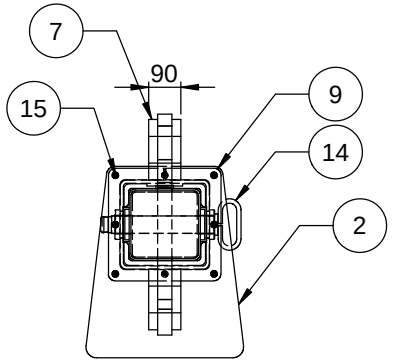
NOTE:

1. ALL WELDING TO COMPLY WITH AS1554.1 CAT SP
2. ALL WELDS 8mm CONTINUOUS FILLET WELDS
3. ALL  HOLLOW SECTION TO COMPLY WITH AS1163 GRD350
4. ALL STEEL PLATE TO COMPLY WITH AS3678
5. LIFTING SLING APEX ANGLE 60 DEGREES
6. 55T WLL GRD"S" SAFETY BOW SHACKLES TOP & BOTTOM
7. FINISH POWDER COAT GOLDEN YELLOW
8. TARE  WEIGHT 647 KGS
9. LOCATION PIN & LYNCH PIN TO BE CHAINED TO BEAM

| ITEM NO. | PART NUMBER | QTY. |
|---|---|---|
| 1 | OUTER BEAM | 1 |
| 2 | GROUND STAND | 2 |
| 3 | 6mm SPLIT LINK | 2 |
| 4 | LOCK PIN BUSH | 4 |
| 5 | INNER BEAM | 2 |
| 6 | LUG | 2 |
| 7 | CHEEK PLATE | 8 |
| 8 | REAR PLATE | 2 |
| 9 | GUIDE PLATE | 2 |
| 10 | END CAP | 2 |
| 11 | STOP PLATE | 2 |
| 12 | CHEEK PLATE INNER BEAM | 20 |
| 13 | LOCATION PIN | 2 |
| 14 | HANDLE FOR 50mm PINS | 2 |
| 15 | M10 BUTTON HEAD SCREW | 16 |




| APPROVE FOR MANUFACTURE |
|---|
| PRINT NAME: |
| SIGNATURE: |
| DATE: |


**D.O.T. ENGINEERING**

1 / 57 PARAMOUNT DRV
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| | | | | | |
|---|---|---|---|---|---|
| DRAWN | RM | TITLE | 4000-6000 EXTENDABLE SPREADER BEAM | | |
| CHECKED | | SIZE | 90T | SCALE 1:15 | DATE 31-Jan-12 |
| APPROVED | | PROJECT | BEAMS | DWG 10980 – 1 | REV O |